NAME OF PRODUCT 1-Pentene

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 1-Pentene

SYNONYMS: propylethylene, alpha-n-amylene

MANUFACTURER: Synectic Corporation

P.O. Box 611

ADDRESS: Nitro, WV 25143

EMERGENCY PHONE: Chemtrec CHEMTREC PHONE: 800 424-9300 OTHER CALLS: 304-727-6796 FAX PHONE: 304-727-6797

CHEMICAL NAME: 1-pentene CHEMICAL FAMILY: alkenes

CHEMICAL FORMULA: CH3CH2CH2CH=CH2

PRODUCT USE: Chemical intermediate PREPARED BY: Synectic Corporation

SECTION 1 NOTES:

SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

INGREDIENT: 1-pentene 99% Minimum

Risk Phrases: 12, 65

CAS NO. 109-67-1

ppm mg/m3

FILE NO.: 1-pentene

MSDS DATE: 9/9/13

OSHA PEL-TWA: none OSHA PEL STEL : none OSHA PEL CEILING: none

ACGIH TLV-TWA: none ACGIH TLV STEL: none ACGIH TLV CEILING: none

SECTION 2 NOTES:

SECTION 3: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: Extremenly flammable. Harmful, may cause lung damage if swallowed.

ROUTES OF ENTRY: Lung, eyes, skin

POTENTIAL HEALTH EFFECTS EYES: May cause irritation

SKIN:May cause skin irritation . May be harmful if absorbed through skin.

INGESTION: May irritate digestive tract Harmful if swallowed. May cause lung damage.

INHALATION: May irritate respiratory tract. May be harmful if inhaled.

ACUTE HEALTH HAZARDS: Mostly irriitation.

CHRONIC HEALTH HAZARDS: None noted.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: None noted

PAGE 1 OF 5

NAME OF PRODUCT 1-Pentene

CARCINOGENICITY

OSHA: no ACGIH: no NTP: no IARC: no

OTHER: none

SECTION 3 NOTES:

SECTION 4: FIRST AID MEASURES

EYES: Flush eyes with penty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical aid.

FILE NO.: 1-pentene

MSDS DATE: 9/9/13

SKIN: Flush skin with water while removing contaminated shoes and clothing

INGESTION: DO NOT INDUCE VOMITING! Rinse mouth with water, seek medical attention at once.

INHALATION: Remove from exposure to fresh air. If not breathing use mouth to mouth or mechanical assistance to breathing. Administer oxygen if available. Seek medical assistance.

NOTES TO PHYSICIANS OR FIRST AID PROVIDERS: treat symptomatically

SECTION 4 NOTES:

SECTION 5: FIRE-FIGHTING MEASURES

FLAMMABLE LIMITS IN AIR, UPPER: 8.7 % (% BY VOLUME) LOWER: 1.4 %

FLASH POINT: -F: -18.4 C: -28

METHOD USED: closed cup

AUTOIGNITION TEMPERATURE:

F: 523.4 C: 273

NFPA HAZARD CLASSIFICATION

HEALTH: 1 FLAMMABILITY: 4 REACTIVITY: 0

OTHER: none

HMIS HAZARD CLASSIFICATION

HEALTH: 1 FLAMMABILITY: 4 REACTIVITY: 0

PROTECTION: eyeglasses with side shields, gloves

EXTINGUISHING MEDIA: Water fog, petroleum foam, dry powder, CO2

SPECIAL FIRE FIGHTING PROCEDURES: Extremely flamable, vapors may flash back from a distant ignition source. Wear full firefighting ensemble including approved SCBA. Containers exposed to flame my burst or vent withourt warning

UNUSUAL FIRE AND EXPLOSION HAZARDS:

HAZARDOUS DECOMPOSITION PRODUCTS: normal products of combustion

SECTION 5 NOTES:

SECTION 6: ACCIDENTAL RELEASE MEASURES

ACCIDENTAL RELEASE MEASURES: Use proper PPE. Product evaporates very quickly. Extinguish al;I nearby sources of ignition. Vapors may travel a long way, especially downhill to find an ignition source.

SECTION 6 NOTES:

NAME OF PRODUCT 1-Pentene

FILE NO.: 1-pentene MSDS DATE: 9/9 /13

SECTION 7: HANDLING AND STORAGE

HANDLING AND STORAGE: Use spark-proof tools and exposion proof equipment. Keep away from ignition sources. Keep tightly closed when not in use. Containers involved in fire may rupture or vent without warning.

OTHER PRECAUTIONS: store with other flammables

SECTION 7 NOTES:

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: use mechanical ventilation and/or local exhaust.

VENTILATION: good general or local ventilation to prevent vapor buildup

RESPIRATORY PROTECTION: Organic vapor filter or supplied air if necessary.

EYE PROTECTION: eyeglasses with side shields or goggles.

SKIN PROTECTION: Nitrile gloves

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: impermeable clothing as necessary to prevent skin contact

WORK HYGIENIC PRACTICES: Good industrial hygiene practices.

EXPOSURE GUIDELINES: none noted. Use good practices to minimize vapors

SECTION 8 NOTES:

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE:clear, colorless to pale yellow liquid.

ODOR: typical mild hydrocarbon

PHYSICAL STATE: volatile liquid

pH AS SUPPLIED: Nor available

pH (Other): not available

BOILING POINT:

F: 86

C: 30

MELTING POINT:

F: -265 C: -165

VAPOR PRESSURE (mmHg): 700

@

F: 68

C: 25

VAPOR DENSITY (AIR = 1): >1

@

F: C:

SPECIFIC GRAVITY (H2O = 1): 0.64

@

F:

C:

EVAPORATION RATE: highly volatile

NAME OF PRODUCT 1-Pentene

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (con't)

SOLUBILITY IN WATER: 0.15 g/liter (20C)

PERCENT SOLIDS BY WEIGHT: 0

PERCENT VOLATILE: 100% BY WT/ BY VOL @

F: C:

MOLECULAR WEIGHT: 70.13

VISCOSITY: not available

@

F:

C:

SECTION 9 NOTES:

SECTION 10: STABILITY AND REACTIVITY

STABLE UNSTABLE

FILE NO.: 1-pentene

MSDS DATE: 9/9/13

STABILITY: x

CONDITIONS TO AVOID (STABILITY): strong oxidizers, ignition sources

INCOMPATIBILITY (MATERIAL TO AVOID): strong oxidizers

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: normal products of combustion or incomplete combustion

HAZARDOUS POLYMERIZATION: will not occur

CONDITIONS TO AVOID (POLYMERIZATION):

SECTION 10 NOTES:

SECTION 11: TOXICOLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION: RTEC: SB2179000

INHALATION, MOUSE: LC50 180000 MG/M3/2HR, INHALATION, RAT: LC50 175000 MG/M3/4HR

SECTION 11 NOTES:

SECTION 12: ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION: Highly volatile. Not likely to contaminate water sources

SECTION 12 NOTES:

SECTION 13: DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD: incineration in licensed incinerator or industrial boiler

RCRA HAZARD CLASS: ignitible

SECTION 13: DISPOSAL CONSIDERATIONS (con't)

Keep out of drains or sumps

PAGE 4 OF 5

NAME OF PRODUCT 1-Pentene **SECTION 13 NOTES**:

FILE NO.: 1-pentene MSDS DATE: 9/9 /13

SECTION 14: TRANSPORT INFORMATION

U.S. DEPARTMENT OF TRANSPORTATION PROPER SHIPPING NAME: 1-pentene

HAZARD CLASS: 3
ID NUMBER: UN1108
PACKING GROUP:
LABEL STATEMENT:

WATER TRANSPORTATION

PROPER SHIPPING NAME: 1-pentene

HAZARD CLASS: 3
ID NUMBER: UN11108
PACKING GROUP:
LABEL STATEMENTS:

AIR TRANSPORTATION

PROPER SHIPPING NAME: 1-pentene

HAZARD CLASS: 3
ID NUMBER: UN1108
PACKING GROUP: I
LABEL STATEMENTS:

OTHER AGENCIES:

SECTION 14 NOTES:

SECTION 15: REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS

TSCA (TOXIC SUBSTANCE CONTROL ACT): listed

CERCLA (COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT): not listed

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT): not listed

311/312 HAZARD CATEGORIES: not listed
313 REPORTABLE INGREDIENTS: not listed

STATE REGULATIONS: no information

INTERNATIONAL REGULATIONS: Risk phrases :: R12 Extremely Flammable

R65 May cause lung damage if swallowed

Safety phrases: S16 keep away from sources of ignition, no smoking.

SECTION 15 NOTES:

SECTION 16: OTHER INFORMATION

OTHER INFORMATION:

PREPARATION INFORMATION: Preparation date 9-9-13

DISCLAIMER: The information provided on this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.